

**Girl Scouts of NE Kansas & NW Missouri
2007-2008
Senior Girl Scout Programming Board Application**

Instructions:

- **Must be in 9th-12th grades or 14-18 years of age during the 2007-08 membership year.**
- Type or print clearly using an ink pen.
- Fill out application completely. Make a photocopy for yourself.
- Completed applications must be received at Girl Scout Headquarters by **August 15, 2007.**
- If you need more space, continue your answers on additional pages.

Name: _____ Telephone: _____

Address: _____

City: _____ State: _____ Zip Code: _____

Date of Birth: _____ Troop #: _____

Email: _____

Present School Grade & School Attended: _____

Please list two references (name & telephone number).

1. _____
Name Telephone Number

2. _____
Name Telephone Number

SHORT ANSWER QUESTIONS:

1. Please describe why you want to be a part of the Senior Girl Scout Programming Board. Be specific about what knowledge and skills you would bring to this board. Include any related skills, such as organizational skills, event planning and leadership, community service, or other related experiences.

2. Briefly describe the **two** most meaningful leadership experiences you have had as a teenager. What impact did they have on you?

3. Briefly describe your participation in extra-curricular activities, especially those that relate to the Senior Girl Scout Programming Board.

Applicant's Signature: _____ **Date:** _____

Printed Name: _____

The Senior Programming Board is an opportunity for Girl Scouts to become involved on the council level. The purpose of the board is to allow girls to interact with other Girl Scout while exchanging of ideas. The Senior Programming Board members are responsible for:

- Planning and advertising council-wide programs for Senior Girl Scouts.
- Creating a visible presence and voice for Senior Girl Scouts.
- Attending monthly meetings (usually held the first Sunday from 2-4 p.m.).
- The first meeting will be held Sunday, September 9 at the Girl Scouts of NE Kansas & NW Missouri Headquarters.

**Please return to: Carol Solenberger
Girl Scouts of NE Kansas & NW Missouri
8383 Blue Parkway
Kansas City, MO 64133**

APPLICATION DEADLINE: August 15, 2007 (must be received by)